

CHAIN AND CABLE CUTTER OPERATING INSTRUCTIONS

**FOR USE BY TRAINED STORE EMPLOYEES ONLY
FOR CUTTING ITEMS OFFERED ON THIS DISPLAY ONLY**

STEP 1

Turn Valve Release Knob Clockwise toward "CUT" until snug. Do not over tighten, internal valve damage may result.

STEP 2

Push the chain or cable firmly into the back of the blade gap. Extend telescoping handle and pump until blades begin to grip chain or cable.

**DURING CUTTING OPERATION,
CLOSE BLADE GUARD AND MOVE
HANDS AWAY FROM CUTTING AREA**



STEP 3

Pump the handle to cut through the chain or cable. For chain: Continue pumping until the blades finish their stroke and the yellow indicator bar is visible on the edge of the cutting blade. This will fully spread the link for easy separation.



**NEVER MAKE A SECOND CUT TO
A SINGLE LINK OF CHAIN.**

**SECOND CUT CREATES TWO PIECES
WHICH MAY FLY OUT UNEXPECTEDLY.**

If the cut link opening does not allow the chain to be separated, repeat the full cutting operation on the next adjacent link, making certain the blades have finished their stroke and the yellow indicator bar is visible on the edge of the cutting blade.

STEP 4

Turn the release valve knob Counter-Clockwise one full turn toward "RELEASE" to open the blades. Remove the cut chain or cable.

HELPFUL TIPS:

- To prevent fraying of cut cable ends:
Wrap area to be cut with several layers of tape and cut through tape.
- If cutting action is very slow after sitting idle for long periods, Purge air from pump circuit as follows:
 1. Turn control knob toward "OPEN" one full turn (no more).
 2. Pump handle 10 to 12 full strokes.
 3. Turn control knob toward "CUT" until snug (do not over tighten)
- See back of Chain Cutter for service and repair contact information.



Shelf Plate Mounting Instructions

Included in Kit:

- | | | |
|-----------------------------|-------------------------------------|-----------------------------------|
| (1) Shelf Plate | (4) #14 x 5/8" Sheet Metal Screws | (1) #10-24 x 2 1/2" Machine Screw |
| (1) Aluminum Clamping Angle | (4) 1/4"-20 x 1 1/2" Machine Screws | (4) 1/4"-20 Locking Nuts |
| (2) Steel Clamping Plates | | |

For All Installations:

- Locate a suitable location to position the chain cutter. The surface must be flat and stable, capable of supporting the chain cutter during the cutting operation. For metal shelving or mesh decking, there must be clear access on the underside of the area to install the Steel Clamping Plate.

For Wood Pallet Rack Decking or Bench Mounting:

- Position the Shelf Plate with the plate's front edge **1 1/2" back** from the front edge of the shelf or bench.
- Select **any four** of the available holes in the Shelf Plate for screw placement, and mark screw locations.
- Drill 1/8" pilot holes as marked.
- Secure Shelf Plate with (4) #14 x 5/8" Sheet Metal Screws into the drilled pilot holes

For Sheet Metal Shelving or Open Mesh Pallet Rack Decking:

- Position the Shelf Plate with the plate's front edge **1 1/2" back** from the front edge of the shelf or bench.
- For Sheet Metal Shelving: Select **any four** of the available holes in the Shelf Plate for screw placement, and mark screw locations as needed on the shelving.
- Drill 9/32" clearance holes through the shelving as marked.
- For Open Mesh: Select **any four** of the available holes in the Shelf Plate. The screw pairs must straddle one or more the wires in the mesh for the Steel Clamping Plates to hold the cutter securely.
- Secure Shelf Plate with (4) 1/4"-20 x 1 1/2" Machine Screws through the drilled holes or mesh openings, with the steel Clamping Plates on opposite side, secured in place with locking nuts.

Mounting the Cutter:

- Preassemble the Aluminum Clamping Angle and the #10-24 x 2 1/2" Machine Screw to the Shelf Plate as shown.
- Place the cutter down onto the Shelf Plate, behind the Aluminum Clamping Plate, and slide the cutter back. The loops on the cutter will engage squarely and securely with the fingers on the Shelf Plate.
- Fully tighten the machine screw and the Aluminum Clamping Plate to secure the cutter.
- Test the cutter operation for stability and interference from nearby obstruction.

For wood decking or bench

