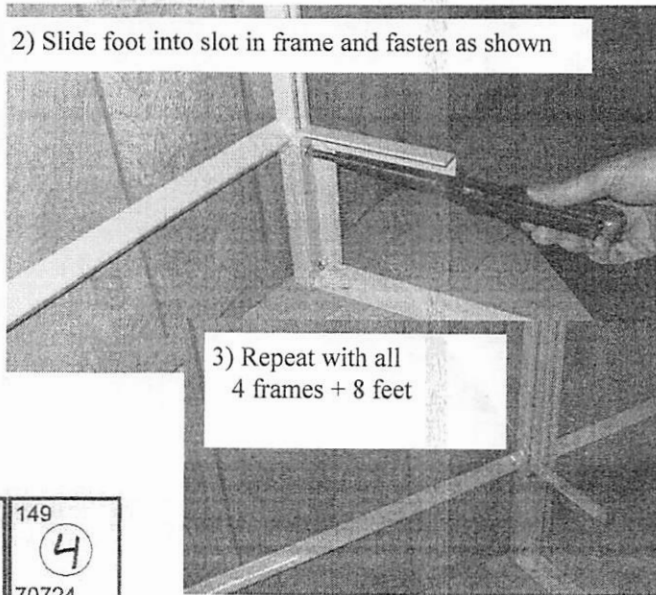
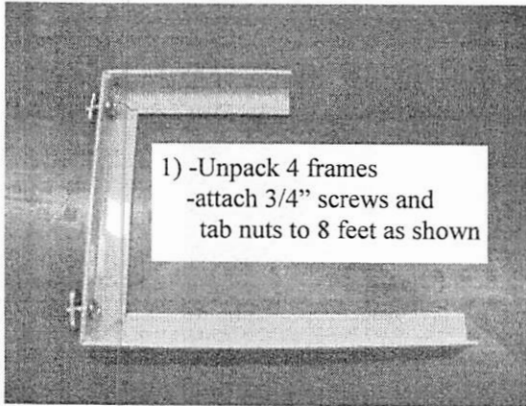
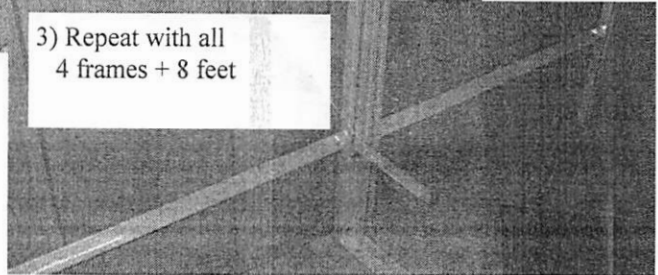


Assembly of Tip-out Bin units - for Ben-Mor 41" frames

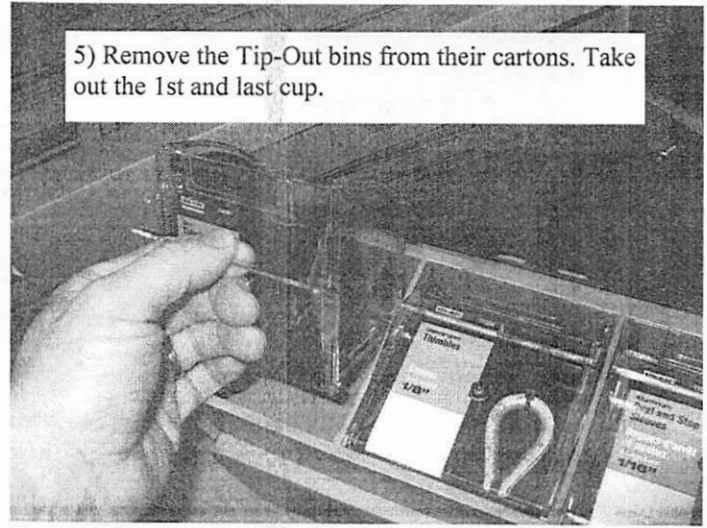


Robertson#2
=
Phillips#3
-try it and you will see



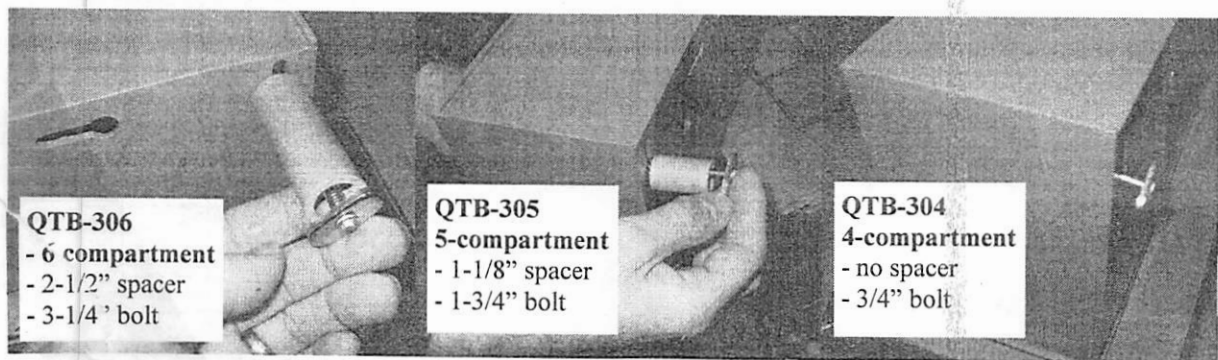
146 ① 70734	147 ② 77083	148 ③ 77090	149 ④ 70724
134 ⑤	135 ⑥	136 ⑦	137 ⑧ 70831
			138 ⑨ 70823
			117 ⑬ 70829
			118 ⑭ 70828
			95 ⑱ 77080
			96 ⑲ 70816
77081	70722	70741	
58 ⑳ 70720	59 ㉑ 70721	60 ㉒ 70740	61 ㉓ 70827
			62 ㉔ 70810

4) Consult drawings to find the bin you need.
-Choose bottom row bins first.
-Bins stack from bottom upwards.
-One row is one bin.



Panel #1

6) Set aside and insert one screw and tab nut as shown through the end holes and spacer. Keep the ridge on the nut facing away from the bin. Only thread on nut 2-4 threads. **ONLY ONE BIN AT A TIME.** Cups must not move to another housing or location

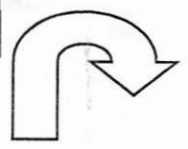


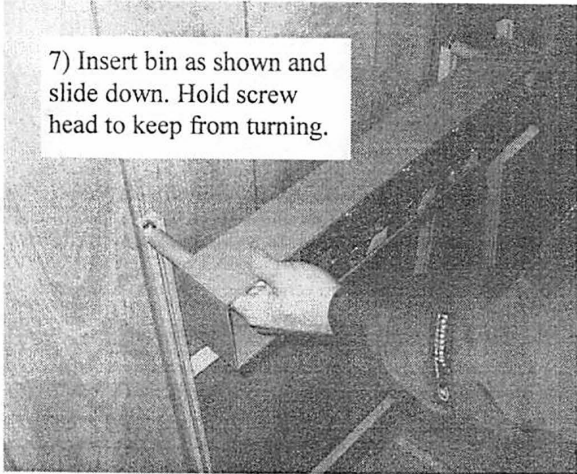
QTB-306
- 6 compartment
- 2-1/2" spacer
- 3-1/4" bolt

QTB-305
5-compartment
- 1-1/8" spacer
- 1-3/4" bolt

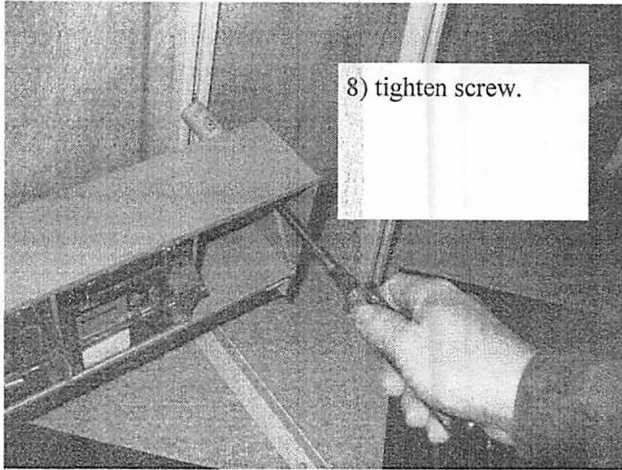
QTB-304
4-compartment
- no spacer
- 3/4" bolt

TURN OVER...

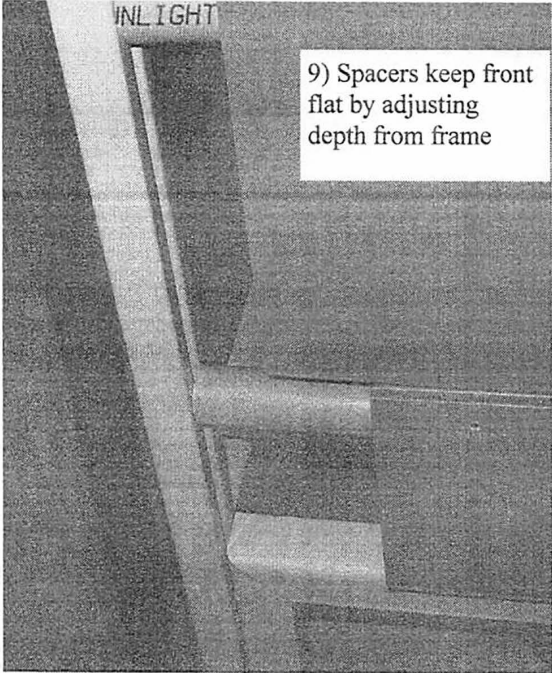




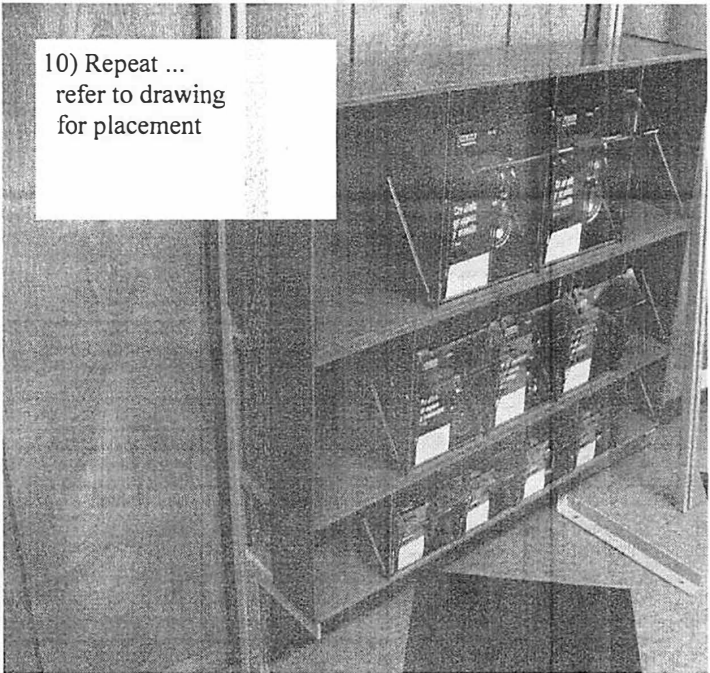
7) Insert bin as shown and slide down. Hold screw head to keep from turning.



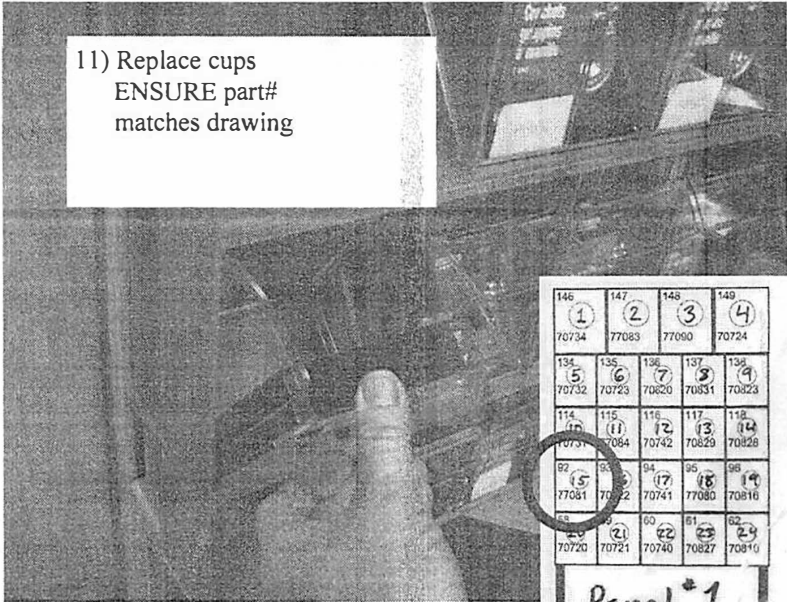
8) tighten screw.



9) Spacers keep front flat by adjusting depth from frame



10) Repeat ... refer to drawing for placement



11) Replace cups ENSURE part# matches drawing

146	147	148	149
①	②	③	④
76734	77083	77090	70724
134	135	136	137
⑤	⑥	⑦	⑧
70732	70723	70820	70831
114	115	116	117
⑨	⑩	⑪	⑫
70733	7084	70742	70829
97	98	99	100
⑬	⑭	⑮	⑯
77051	70741	77080	70810
65	66	67	68
⑰	⑱	⑲	⑳
70720	70721	70740	70827

Panel #1